

DISC SERVICE AND REPLACEMENT ASSEMBLY INSTRUCTIONS

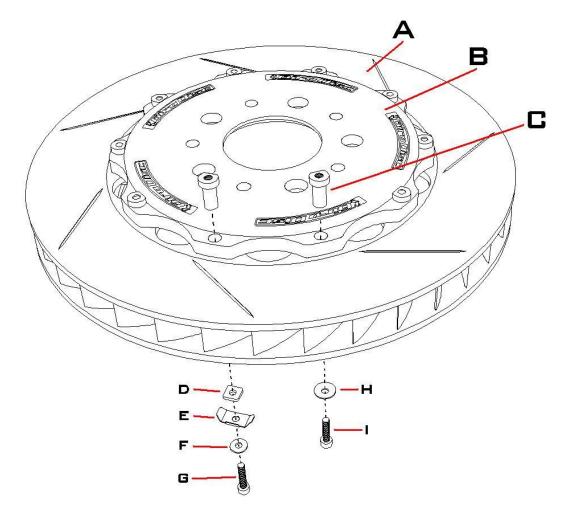
1. The disc is delivered ready to mount to vehicle. Do not tighten or loosen fasteners.

- 2. Items A-I are available as a Hardware Pack, and should be ordered with replacement rotors.
- 3. Items D-G assemble as shown and alternate around the hat with assembled items H and I. There are 5 assemblies of each type for a total of 10 alternating around the hat.
- 4. Apply a high temperature thread locking fluid to items G and I, M5 cap screw.

5. Torque cap screw to 5 Ft/Lb, (60 In/Lb or 7 N/M) Do not over-tighten.

- 6. Replace hardware pack each time rotor rings are replaced.
- A. Rotor ring
- B. Brake hat
- C. Drive bushing
- D. Square washer
- E. Spring clip

- F. Flat washer (silver)
- G. M5 Cap screw
- H. Belleville spring washer (dark gray)
- I. M5 Cap screw (typ. 2-3mm shorter than G.)



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